

12345678

A

B

C

D

E

F

Section view A-A

60

40

3

Ra 12.5

237

Ra 12.5

Isometric view

<1000

6,0

0,8

<630

4,0

0,7

<400

3,0

0,6

<250

3,0

0,4

100

2,0

0,3

40

1,5

0,2

L mm

Ham

Ypl.

Nom. Size

Class

&lt;4000

2,0

0,4

&lt;2000

1,2

0,4

&lt;1000

0,8

0,3

&lt;400

0,5

0,3

30-120

0,3

0,2

2-30

0,2

0,1

L mm

m ±

K ±

Nom. Size

Class

&gt;20000

9,0

8,0

&lt;20000

8,0

7,0

&lt;16000

7,0

6,0

&lt;12000

6,0

5,0

&lt;8000

5,0

4,0

&lt;4000

4,0

3,0

&lt;2000

3,0

2,0

&lt;1000

2,0

1,5

&lt;400

1,0

1,0

30-120

1,0

0,5

2-30

1,0

0,5

L mm

A ±

E ±

Nom. Size

Class

Edge without dimension according to DIN ISO 13715

Tolerance for holes and shafts without marks on drawing

Hole H12-Shaft h12

Technical Specifications

Technical Document

Fixture/Mould Asset ID.

Coating/Heat Tre./Roughness

Paint/Color

Modf. No

Modification Description

Date

Sign

No

Parça Adý

Designation Name of Item

Adet Qty.

Resim No / Norm

Drawing No / Norm

Malzeme Material

Ölçü Dimension

Aðýrlýk Weight ( Kg )

ISO 21920-1

ISO 8015

ISO 2553

General Tol.

ISO 2768

f

m

H

K

EN 15085-2 Certification Level

CL1

CL2

Weld Pro.

ISO 13920

A

B

E

F

CL3

Cast Steel

ISO 12708

Lm2

Lr2

Sm2

Sr2

Approved

L.Giovinazzo

26/05/2023

Scale

Checked

M.Borlo

26/05/2023

1:1

Prepared

F.Felsini

26/05/2023

1:1

Tube

TURASAS

Turkish Railway Vehicles Industry Inc.

GZ10.07.20.10003

TYP

Date: 26/05/2023

Sheet : 1/1

Size: A3

Rev: 00